

Approved By	Signature	Date
Quality Manager	Padraig Leyland	14/01/04
Managing Director	Maura Burke	14/01/04

Description:

120 Litre Opentop Drum.

Method of Fabrication:

Body: Extrusion Blowmoulded.
Lid: Injection Moulded

Materials:

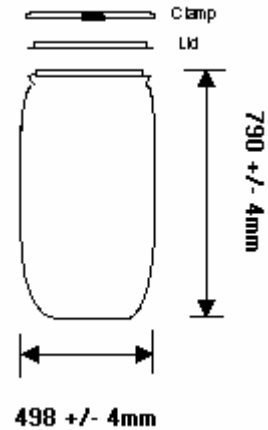
Body: High Density Polyethylene
Lid: Polyethylene
Gasket: Foamed Rubber.

Colour:

Blue

Dimensions in mm:

Height of Drum (without lid)	790 +/- 4mm	
Height of Drum (with lid)	800 +/- 4mm	
Max. External Diameter	498 +/- 4mm	
Wall Thickness (mm)	Sidewall	Base
Minimum	2.5	3.0



Weight kg:

Body mass 4.50 +/- 0.10
Lid & clamp 1.50kg

Capacity:

120.0 Litres Nominal.
127.0 Litres Brimful.

Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

Packing:

On Ciba specified pallet. 5 per pallet. (315 PER LOAD)

Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuff legislation.

UN Number

U 1H2/X237/S/**
N GB/2482

Where ** = Year of Manufacture

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.

Revision History

Revision No	Effective Date	Brief description of change
007	13/02/1998	
008	14/01/2004	General layout of specification changed.